

Research Report – UCD-ITS-RR-12-60

UC Davis Fuel Cell, Hydrogen, and Hybrid Vehicle (FCH2V) GATE Center of Excellence

August 2012

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Final Report

Submitted on: 29 August, 2012 Submitted by: Paul Erickson, Primary Investigator

Institute of Transportation Studies Department of Mechanical and Aerospace Engineering University of California, Davis

Introduction

This is the final report of the UC Davis Fuel Cell, Hydrogen, and Hybrid Vehicle (FCH2V) GATE Center of Excellence which spanned from 2005-2012. The U.S. Department of Energy (DOE) established the Graduate Automotive Technology Education (GATE) Program, to provide a new generation of engineers and scientists with knowledge and skills to create advanced automotive technologies. The UC Davis Fuel Cell, Hydrogen, and Hybrid Vehicle (FCH2V) GATE Center of Excellence established in 2005 is focused on research, education, industrial collaboration and outreach within automotive technology. UC Davis has had two independent GATE centers with separate well-defined objectives and research programs from 1998. The Fuel Cell Center, administered by ITS-Davis, has focused on fuel cell technology. The Hybrid-Electric Vehicle Design Center (HEV Center), administered by the Department of Mechanical and Aeronautical Engineering, has focused on the development of plug-in hybrid technology using internal combustion engines. The merger of these two centers in 2005 has broadened the scope of research and lead to higher visibility of the activity.

UC Davis's existing GATE centers have become the campus's research focal points on fuel cells and hybrid-electric vehicles, and the home for graduate students who are studying advanced automotive technologies. The centers have been highly successful in attracting, training, and placing top-notch students into fuel cell and hybrid programs in both industry and government.

Letter from the director

As energy and fuel costs continue to swing wildly, there is an increasing focus on automotive systems and fuel pathways that will suitably provide for our transportation needs with increasing efficiency. This translates into a strong national need for competent engineers with education and background in automotive technology. With this end in mind, we are pleased to report that this project has been productive at the UC Davis Graduate Automotive Technology Education (GATE) Center of Excellence.

The knowledge produced by the program has been published and presented in various conferences and journal publications over the years. Several of the Fellows and the Leadership have journeyed across the nation and the world to present their results and findings to those in the automotive field.

Through the efforts of the UC Davis GATE Center of Excellence the graduate course offerings at UC Davis have been expanded to include a much needed automotive focus. These expansions have taken place in the Mechanical and Aerospace Engineering Department and in the Transportation Technology and Policy graduate group course offerings. This includes new permanent course offerings.

The U.S. DOE sponsored UC Davis GATE Center has thrived and continues to see high demand for both the graduates and knowledge it is producing. Our sincere desire is that through our work we can play a significant part in solving the present national automotive energy challenges.

Overall, the UC Davis GATE Center of Excellence has enjoyed success in its primary goals of supporting curriculum development, supporting graduate student fellowships, allowing students to be placed in industry, disseminating automotive powertrain knowledge, and spurring new research in the advanced automotive powertrain area. While we were unsuccessful for our bid to become a continuing GATE center of excellence in 2011, automotive powertrain research continues in earnest at UCDavis. The director thanks the DOE and the citizens of the United States for supporting this center.

Paul Erickson, Director

Summary of Work

We are proud of what the UC Davis GATE program has accomplished in the project period. The most significant accomplishment of the GATE Center has been to support fellowships for students in the automotive field. The bulk of the funds expended went directly to supporting these fellows. The following individuals were supported in whole or in part by GATE funds. 2011 Scott Varnhagen, Zach McCaffrey, Adam Same, Nadia Richards, Shahla Mammadova, 2010 Alexander Allan, William Marin, David Kashevaroff 2009 Doug Saucedo, Jason Greenwood, David Kashevaroff 2008 Andrew Shabashevich, David Vernon, Eddie Jordan, Wayne Leighty 2007 Eddie Jordan, Nils Johnson Brett Williams David Vernon, Jonathan Woolley 2006 David Vernon Brett Williams Bryan Jungers Matt Caldwell

Outgoing fellows have submitted reports outlining their progress to date. These detailed reports are found in previous annual reports.

The director has also given a short summary from each fellows work in previous annual reports submitted to the DOE. These less detailed synopsis was taken from the initial work submitted by the fellows. Titles of the research are given in a later section of this report.

The GATE award has enabled faculty and staff to teach multiple courses over the project period. The most significant of these course offerings enabled by the GATE award are the permanent course offerings: EME 163 (Mechanical Engineering) which teaches the fundamentals of internal combustion engine design and performance; MAE (Mechanical and Aerospace Engineering) 269 which teaches fundamentals of fuel cell technology and hybrid applications; and TTP 210 (Transportation Technology and Policy) which taught those in the Institute of Transportation Studies the fundamental science and engineering concepts at the heart of our current transportation system. The Institute's multidisciplinary education program is geared to graduate students in engineering and the sciences, but also serves undergraduate students, technically sophisticated social science students, and professionals from the fuel cell and hybrid vehicle communities.

Teaching and Course Improvement

Through the efforts of the UC Davis GATE Center of Excellence the graduate course offerings at UC Davis have been expanded to include a much needed automotive focus. These expansions have taken place in the Mechanical and Aerospace Engineering Department and in the Transportation Technology and Policy graduate group course offerings. This includes new classes and an expansion of curriculum in the automotive area. New courses include permanenet course offerings of EME 163 (Mechanical Engineering) which teaches the fundamentals of internal combustion engine design and performance; MAE (Mechanical and Aerospace Engineering) 269 which teaches fundamentals of fuel cell technology and hybrid applications; and TTP 210 (Transportation Technology and Policy) which taught those in the Institute of Transportation Studies. Other developments include refinement of these courses. The course EME 163 now has a more refined laboratory portion and dedicates a focus on interfaces between the internal combustion engine and electric motor operation as found in hybrid and in plug-in hybrid operation. New teaching resources in the form of Instruction slides have been developed for the course. Further laboratory work including work with research engines and using a recently acquired Chevy volt from UC Davis fleet services were implemented in this course.

The syllabi for EME 163, MAE 269, and TTP 210 are included below as a reference. It should be noted that each of these courses were initially developed by GATE supported faculty but they they have now become permanent course offerings and are being taught by other non-GATE supported faculty.

Syllabus EME 163

EME 163

EME 163 Internal Combustion Engines Spring Quarter 2009 T R 9:00-10:20 AM HOAGLD 168 Laboratory F 9-11:50 1230/1208 Bainer Hall

Textbook: This book is required and currently at the book store.

Heywood, J. B. Internal Combustion Engine Fundamentals. London: McGraw-Hill, 1988.

References: Pulkrabek, W. W. Engineering Fundamentals of the Internal Combustion Engine. New York: Prentice-Hall, Inc., 1997.

Ferguson, C. R., and A. T. Kirkpatrick. Internal Combustion Engines Applied Thermosciences. 2nd ed. NY: John Wiley & Sons, Inc., 2001.

- Instructor: Paul A. Erickson, Associate Professor of Mechanical and Aeronautical Engineering 2102 Bainer Hall tel. 530-752-5360 lab 530-754-5352 cell 530-383-2642 <u>http://mae.ucdavis.edu/erickson</u> paerickson@ucdavis.edu
- **Goals:** This course is designed to give students an overview of various types of Internal Combustion Engines and their operation. Alternatives to the internal combustion engine as vehicle prime movers are also presented. Students should gain the ability to evaluate the internal combustion engine as well as design and choose components and sub-systems.

Prerequisites by Topic: Thermodynamics Fluid Mechanics

- **Topics:** SI Engines, CI engines, Rotary engines, Ideal thermodynamic cycles, Combustion, Emissions and control systems, Fuels, Vehicle systems, Alternative power systems.
- Labs: Students are required to participate in scheduled laboratory activities. Short memo style lab reports should be written up on the experiments performed and appropriate lab notebooks should be kept by the students.

Grading:All Assignments Exams and laboratory activities must be completed to
receive a passing grade. Late assignments are given a penalty of 25 % per day.
Grade Weight2 Tests (30% each)60%
Homework Assignments20%
Lab Reports20%

TAs and Group Leaders:

There is one TA responsible for laboratory safety, instruction and grading this is Nurun Nargis <u>nnnargis@ucdavis.edu</u> You will also be assigned into a Lab Group with a group leader as designated by Professor Erickson.

Week	Date	Scheduled Activity/Topic	Assignments	
1	3/31	Introduction Thermo Review	1. Thermo Review due 4/7	
	4/2	Engine Terminology	Read Text Laboratory	
			Introduction	
2	4/7	SI Engines ideal	2. Terminology due 4/14	
	4/9	SI Engines real	Laboratory (Engine geometry)	
3	4/14	2 stroke SI	3. Heywood Chapters 1,2,4,5	
	4/16	CI Engines ideal	Laboratory 1208 Dyno testing	
4	4/21	CI engines real	4. Heywood Chapters 3, 6	
4/23 Combustion		Combustion	Laboratory 1208 Dyno testing	
5	4/28	Rotary Engines and Midterm Review	5. No Homework or Lab	
	4/30	Midterm Exam	Study for Midterm	
6	5/5	Power Boosting	6. Heywood Chapters 9,10	
	5/7	Vehicle Systems (Parasitic and Aux)	Laboratory engine reassembly	
7	5/12	Vehicle Systems	7. Heywood Chapters 12,13	
	5/14	Lubrication systems	Laboratory engine reassembly	
8	5/19	Fuel Delivery systems	8. Heywood Chapter 7,8,15	
	5/21	Fuels	Laboratory TBA	
9 5/26 Emissions and Control systems		Emissions and Control systems	9. Modeling Project Due 6/4	
	5/28	Hybrids	Laboratory Electric Motors	
10) 6/2 Alternatives, bifueling fuel cells, turbines Modeling Proje		Modeling Project (continued)	
	6/4	Upstream Fuel Processes LCA Review	Study for Final Exam	
Final	6/8	Monday Exam 10:30-12:30		

EME 163 Internal Combustion Engines Tentative Class Schedule (Spring Quarter 2009)

EME 163 Internal Combustion Engines Tentative Lab Schedule (Spring Quarter 2009):

Week	Date	Activity	Location
1	F 4/3	Introduce Small Engines test engines	1230 Bainer
2	F 4/10	Pull apart and Document Small Engines	1230 Bainer
3	F 4/17	IC Dyno Testing (1 st group)	1208 Bainer
4	F 4/24	Continued IC Dyno Testing (2 nd group)	1208 Bainer
5	F 5/1	No Lab Midterm Exam	
6	F 5/8	Reassemble small IC engine	1230 Bainer
7	F 5/15	Reassemble small IC engine and Test	1230 Bainer
8	F 5/22	ТВА	
9	F 5/29	Test Electric Motors	1230 Bainer

Syllabus MAE 269

Mechanical and Aeronautical Engineering MAE 269 Fuel Cell Systems Fall Quarter 2010 Instructor Dr. Paul Erickson Office 2102 Bainer Office: 752-5360 Hydrogen Lab: 754-5352 email: paerickson@ucdavis.edu

Meeting Times: T-Th 10:00 AM - 11:50 AM Thursday, September 23 Thursday, December 2

Scheduled Holidays Thursday, Nov 11 and Thursday Nov 25 Location: HOAGLD 108

Prerequisites by Topic: Thermodynamics, Fluid Mechanics, Heat Transfer, Physics, Chemistry, Advanced Engineering Mathematics or Equivalent

Text: We will be using *Fuel Cell Systems Explained* by Larminie and Dicks 2nd Edition 2003 as the primary text

References :	Fuel Cell Engines by Matthew Mench		
	Principles of Fuel Cells by Xianguo Li		
	Fuel Cell Technology Handbook by Gregor Hoogers		
	Journal of Power Sources		
International	Journal of Hydrogen Energy		

Course Objective:

Fuel cell systems is a course designed to prepare students in the basics of electrochemistry and fuel cell engines both as a power supply for vehicle applications or as a stationary energy conversion system. This course should prepare the student for further research in industry or academia. Students participating in this course will gain experience in solving classical problems and application of thermodynamics, physics and chemistry to problem solving in hypothetical situations. Significant literature review will be required and it is expected that laboratory skills will be practiced with the existing fuel cell systems on campus.

Course Assessment:

Students must be present for all exams and laboratories. All work (Lab Reports, Homework, Exams) must be completed in order to receive a passing grade.

Grading:

Assignments	60%
Midterm Exam	20%
Final Exam	20%

Homework is due in the professor's box outside of 2102 Bainer by 1:50 PM or in class at 2:10 PM on the due date.

Late homework will be accepted at a penalty of 25% per day. The Tentative Schedule Follows: (schedule may be changed in class due to the needs of the instructor or the class)

Week	Class Dates	Text Book Coverage	Assignment	Due Date
1	9/23	Chap 1	Thermodynamics Review (See Assignment A on Website)	9/30
2	9/28 9/30	Chap 2 Chap 3	Electrochemistry and Maximum Efficiencies (See Assignment B on Website)	9/7
3	10/5 10/7	Chap 4	Lab Report on Fuel Cell Start-Up Operation, and Shutdown (See Assignment C on Website) Team Project	10/21
4	10/12 10/14	Chap 4 Chap 5	Low Temp Fuel Cells (See Assignment D on Website)	10/28
5	10/19 10/21	Chap 6 Chap 7	Low Temp Fuel Cells (See Assignment E on Website)	11/4
6	10/26 10/28	Chap 7 Chap 10	Fuel cells in Stationary systems (See Assignment F on Website)	11/11
7	11/2 11/4	Exam Chap 1-7	Fuel Cells in Vehicle Systems (See Assignment G on Website)	11/18
8	11/9 11/11	Chap 8 Holiday	Lab Report on Autothermal and Steam Reformation Start-up Operation and Shutdown (See Assignment H on Website) Team Project	11/30
9	11/16 11/18	Chap 9 Hydrogen systems	Fueling Systems (See Assignment I on Website)	12/2
10	11/23 11/25	Hydrogen systems Holiday	Fuel cell system modeling	meet w/ Prof. E
11	11/30 12/2	Hydrogen Systems Review for Final	Fuel cell system Modeling	meet w/ Prof. E

The Final exam is scheduled

Syllabus TTP 210

Introduction to Transportation Technology

Lecture:	Monday and Wednesday, 10:00-11:50 am, Wellman Rm 233	
Course Website:	Smartsite TTP 210 001 W09	
Instructor:	Nic Lutsey, Ph.D. 2019 Academic Surge Email: <u>nplutsey@ucdavis.edu</u> Office hours: MW 2-3, by appointment	

Course Overview

This course explores the fundamental science and engineering concepts at the heart of our current transportation system. We investigate the current dominant automotive technology – the use of petroleum-based fuels in the internal combustion engines as a springboard to study more advanced technologies to reduce the environmental impacts and energy use from automobiles. Our study of the modern automobile will offer an understanding of its basic workings, energy conversion from a fuel to vehicle propulsion, pollution control mechanisms, and factors that contribute to fuel economy. More advanced vehicle technologies, such as plug-in hybrid vehicles, biofuels, fuel cells, will be examined for their potential to reduce vehicle emissions and energy use.

The objective of the course is to provide a proficient understanding of the fundamental automotive technology concepts that relate to policy dilemmas of the day. The course is designed for policy and economics students who are interested in transportation, as well as for engineers who are new to the field of transportation. Basic scientific concepts of physics (e.g., inertia, momentum, energy) and chemistry (e.g., fuel combustion, air pollutant treatment) will be taught as they apply to our study of current and future transportation technologies. The subject matter requires competency in mathematics, but has no prerequisites in physics, chemistry, or engineering disciplines. Upon completion of the course, students will be well grounded in the concepts of vehicles' efficiency, fuel economy, air pollution and greenhouse gas emission impacts – especially as they relate to current news and policy discussions.

Required Textbook

Energy and the Environment by Ristinen and Kraushaar. 2006. ISBN 0471739898 *Energy and the Environment* by Fay and Golumb. 2002. ISBN 0195150929

Course Grading

- I. Assignments (20% total): weekly
- II. Two mid-term exams (20% each): Feb. 2, Feb 25
- III. Final Project (15%): Mar. 10
- IV. Final Exam (25%): Mar 17-21, x:00-x:00pm

Assignments

Assignments are due in class on the posted due dates. Late assignments will be assessed a 10% penalty for each day that they are late.

Date	Торіс	Assignment	Concepts	
1/5 (M)	Introduction		 History and introduce impacts of transportation on energy use, environmental impacts Policies on vehicles, fuels, emissions 	
1/7 (W)	Energy conversion: Forms of energy		 Forms of energy (work, heat, chemical, electrical) Systems analysis Energy conversion, heat engines, 1st Law 	
1/12 (M)	Energy conversion: Efficiency	#1 due	 Efficiency Entropy, 2nd Law 	
1/14 (W)	Energy conversion: Combustion		 Combustion, chemical reactions, fuel heating values Internal combustion engines Fuel properties (energy density) 	
1/19 (M)	HOLIDAY: MLK, Jr. Day			
1/21 (W)	Energy conversion: Vehicle	#2 due	 Vehicle-level energy use, loss Vehicle systems (transmission, tires, body) Road load equation 	
1/26 (M)	Air quality: Pollutant emissions		 Emission formation Real-world emissions Emission regulations, testing cycles 	
1/28 (W)	Air quality: Pollution control	#3 due	 Pollution control technologies (engine controls, catalytic converter, evaporative emissions, on-board diagnostics) 	
2/2 (M)	MID-TERM #1			
2/4 (W)	Energy efficiency: Fuel economy		 Measures of efficiency Fuel economy policy, historical technology developments Impact on fuel use, petroleum independence 	
2/9 (M)	Energy efficiency: Trade- offs	#4 due	 Vehicle characteristics (performance, size) Other factors (cost, safety) 	
2/11 (W)	Energy efficiency: Improvement		Technologies for efficiency improvementUpcoming regulations (federal and state)	
2/16 (M)	HOLIDAY: President's Day			
2/18 (W)	Greenhouse gas emissions: Lifecycle analysis	#5 due	 Life-cycle greenhouse gas emissions Technologies for improvement (efficiency, alternative fuels, refrigerant) 	
2/23 (M)	Greenhouse gas emissions: Emerging Policy		 Policy initiatives, prospects for technology improvement Low-carbon fuel standard: targets, alternatives 	
2/25 (W)	MID-TERM #2			
3/1 (M)	Vehicle alternatives: Other fossil fuels	#6 due	 Technology descriptions, options (Diesel, CNG) Potential impacts on criteria pollutants, energy use, greenhouse gases; pros and cons 	
3/3 (W)	Vehicle alternatives: Biofuels		 Technology descriptions, options (corn and sugar ethanol, lignocellulosic, energy crops, waste-derived, algae-derived) Potential impacts on criteria pollutants, energy use, greenhouse gases; pros and cons 	
3/8 (M)	Vehicle alternatives: Electricity and hydrogen		 Technology description, options Potential impacts on criteria pollutants, energy use, greenhouse gases; pros and cons 	
3/10 (W)	Final presentations		• TBD	
3/15 (M)	Summary		SummaryWrap-up, review of course concepts	
3/17- 3/21	FINAL EXAM			

TTP 210 Class Schedule and Assignments (Winter 2009)

TTP 210 Final Project: What is the role of transportation technologies in California's climate policy goals?

California has several major initiatives that relate to reducing greenhouse gas emissions. The overarching goals are to reduce California GHG emissions to its 1990 levels by 2020 (AB 32 of 2006), and reduce those emissions by 80% further by 2050. Also there are several transportation-specific initiatives in California . What role will transportation technologies have in reducing California's GHG emissions? Which technologies (e.g. efficiency technologies, particular alternative fuels) will play the primary roles in reducing California's transportation emissions by 2020? By 2050? What are the primary advantages of those technologies over the other technologies you studied throughout the course? Write a 3-page paper with your response. You will hand in and present your response in a 10-minute presentation on March 10th. You will be graded by how well you use technology concepts and findings from the course to state your case.

Research Fellows

The following individuals have been supported by the GATE Center at UC Davis. Summaries of their research and papers listings can be found in the annual reports previously submitted.

Competitive Award 2010 - 2011

Scott Varnhagen - The Wankel Engine as a Range Extender for Electric Vehicles: an Experimental and Simulation Study

Zach McCaffrey - Converting Biomass to Fuel Cell Grade Hydrogen via Gasification Adam Same - In-situ Neutron Radiography as a Method of Analysis of Lithium Ion Batteries for Electric Vehicles

Also partially supported in 2011

Nadia Richards - Hydrogen Production through Stratified Reformation: Simulation and Experimental Analysis

Shahla Mammadova - Enhanced heat transfer for EGR systems via flow impingement and deflection structures

Competitive Award 2009 – 2010

Alexander Allan - Characterizing the environmental, economic and energy demand impacts attributable to interactions between electric-drive vehicles and the California electricity grid

William Marin – The Effect of Hydrogen on the Diesel cycle David Kashevaroff - An Investigation of Hybrid Mode Reformation for Fuel Cell Applications

Competitive Award 2008 - 2009

Doug Saucedo - Improving Fuel Economy for Hybrid Electric Vehicles using Electric Turbo-Compounded Internal Combustion Engines through Control System Modeling Jason Greenwood – Utilization of Hydrogen Enrichment to Enhance Combustion and Reduce Emissions of Mixed Alcohols in Ultra-Lean Conditions David Kashevaroff - The Potential of Using Autothermal Reformation With Copperbased Catalysts in Vehicle Applications

Competitive Award 2007 - 2008

Andrew Shabashevich – Analysis of Waste Heat Recovery from Light-Duty Hybrid Electric Vehicles David Vernon – Thermal integration and system design for utilizing waste heat and

David Vernon – Thermal integration and system design for utilizing waste heat and exhaust gases

Eddie Jordan - Hydrogen enriched ethanol combustion in IC engines

Wayne Leighty - Structural Econometric Modeling of the Investment Timing Game in Alaska Oil and Gas Exploration and Development

Competitive Award 2006 - 2007

Eddie Jordan - Hydrogen enriched ethanol combustion in IC engines Nils Johnson - Potential for coal-derived hydrogen with CCS Brett Williams – Hydrogen-Fuel-Cell Vehicle Adoption: Early California Markets, Vehicle-to-Grid Power, and "Mobile Energy" Innovation

David Vernon – Thermal integration and system design for utilizing waste heat and exhaust gases

Jonathan Woolley - Characterizing the hydrogen conversion trends associated with auto thermal reformation of octane ethanol mixtures.

Competitive Award 2005 - 2006

David Vernon - Hydrogen Enrichment Via Chemical Recuperation to Increase Efficiency and Reduce Emissions in Engines.

Brett Williams - Light-Duty Hydrogen-Fuel-Cell Vehicle Adoption in California: Early Markets, Vehicle-to-Grid Power, and "Mobile Energy" Innovation.

Bryan Jungers - Improving the ITS-Davis Fuel Cell Vehicle Modeling Program (FCVMP): Incorporating Scalability, Transient Effects and Environmental Impact Analysis.

Matt Caldwell – Hydrogen Production from Unpurified bio-derived alcohol mixtures: fundamental investigation of ATR and economic and infrastructure pathway analysis

Over the course of the UC Davis GATE Centers of excellence from 1999-2012 Many MS and Phd Students have been supported as shown below

GATE Center (Year)	M.S. Candidates	Ph.D. Candidates
1999-2012	36	21

Organizations that hired graduates:

UTC Fuel Cells, Ballard, Daimler, General Motors, Ford, Nissan, Toyota, Volkswagen, Agilent, ISE Corp., Aerojet, Electric Power Research Institute (EPRI), United Defense, Eaton, California Fuel Cell Partnership (CaFCP), California State University System, I-Tron, REII, IDE, Oorja Protonics, UC Davis Energy Efficiency Center, Efficient Drivetrain Inc.

Summary

Overall, the UC Davis GATE Center of Excellence has enjoyed success in its primary goals of supporting curriculum development, supporting graduate student fellowships, allowing students to be placed in industry, disseminating automotive powertrain knowledge, and spurring new research in the advanced automotive powertrain area. While we were unsuccessful for our bid to become a continuing GATE center of excellence in 2011, automotive powertrain research continues in earnest at UCDavis. The director thanks the DOE and the citizens of the United States for supporting this center.